UNITED STATES PATENT OFFICE.

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CHEESE AND PROCESS FOR STERILIZING SAME.

1,368,624.

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No Drawing.

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To all whom it may concern:

Be it known that I, George Herbert Gar-STIN, a British subject, residing at Sidney, in the county of Delaware and State of New York, have invented certain new and useful Improvements in Cheeses and Processes for Sterilizing the Same, of which the following is a full, clear, and concise description.

My invention relates to the sterilization 10 of cheeses by means of heat applied thereto under proper conditions, the purpose of my improvement being to so prepare the cheese as to give it, when melted and poured into cans, a suitable degree of smoothness and 15 homogeneity, and to enable the cheese, after being thus poured into the cans and during the subsequent step of sterilization by heating, to maintain its smoothness and homogeneity.

20 My invention further contemplates improvement of cheese by increasing its digestibility and by adding to it a small proportion of a medicinal substance which is harmless and has the properties of a mild 25 laxative and a liver tonic.

My invention is based in part upon the discovery that the properties above set forth as desirable in the cheese are produced by adding to the cheese a small proportion of

30 a salt of orthophosphoric acid.

Under the present practice of sterilizing cheese by heat the cheese is ground up, heated to a temperature somewhat higher than its melting point, stirred for a time by me-35 chanical stirrers, poured into cans and sealed. The cans containing the cheese are then placed in a sterilizer and there heated for a sufficient length of time varying with the character of the cheese, the size of the cheese mass, and within proper limits the temperature, to complete the work of sterilization.

In carrying out the steps of the process just mentioned, however, there arises a diffi-45 culty in maintaining the cheese homogeneous. As soon as the cheese is heated to a temperature much above its melting point and high enough to enable it to be poured into cans, the cheese begins to disintegrate. 50 That is to say, the heat causes the butter fats to separate from the casein and to float upon the surface thereof. Except under special conditions it is not an easy matter to prevent this disintegration of the cheese, or to 55 cause the butter fats and casein, after their

disintegration, to reunite into a homogeneous mass of the requisite smoothness. For this purpose it has in some instances been advisable to add to the cheese some material for use as a mulsifier.

I find that tertiary sodium phosphate (Na₃PO₄), designated in the *United States* Pharmacopæia as medicinal sodium phosphate and which is the neutral salt of orthophosphoric acid, is an ideal substance for the 65 purpose of maintaining the homogeneity of the cheese and of accomplishing the other results above contemplated. It is used to the best advantage upon cheeses which have no material acid qualities. English dairy 70 cheese and other cheeses of the Cheddar genus, if not unduly aged, and various other kinds of cheeses if not rendered acid either by fermentation or by the use of a sour curd, may be treated in connection with the ter- 75 tiary sodium phosphate.

I also find that if a cheese, for instance an English dairy or other cheese of the Cheddar genus, is very old and over-ripe and thus has become slightly alkaline owing 80 to the presence of ammonia, it is practicable to use the acid sodium phosphate (NaH2PO4), or in other words the primary sodium phosphate, to accomplish the result.

I proceed as follows: To each 100 pounds of cheese, ground up or otherwise comminuted, I add 5 pounds of the sodium phosphate and 5 to 10 pounds of water, the sodium phosphate being in the form of a dry powder which dissolves 90 in the water and therewith becomes incorporated in the cheese. The cheese mass is now placed in a steam-jacketed kettle and stirred by mechanical stirrers until formed into a smooth, semi-liquid mass having the 95 consistency of very thick, condensed milk and entirely free from all lumps. The mass should be heated and stirred as described until it reaches a temperature of about 180 degrees Fahrenheit, the time being pref- 100 erably from thirty to forty-five minutes. However, the length of time required to bring the mass to the required degree of smoothness is a matter of experience and judgment on the part of the operator, and 10 of course varies with the kind and condition of the cheese. The object is to obtain a smooth, semi-liquid mass of the consistency of condensed milk and which will readily flow into tin cans, and for this pur- 11